PRIMER ALL-IN-ONE



SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878

ISSUE DATE: 07.05.2015 REVISION DATE: 18.03.2021 SUPERSEDES DATE: 14.11.2019 VERSION: 4.0

1. SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. **Product identifier** Trade name Primer All-in-One Product code Ford Internal Ref.: 195158 **SDS Number** 5891 Product use Professional use

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Primer
Uses advised against	No additional information available.

1.3. Details of the supplier of the safety data sheet

Supplier	Distributor
Ford-Werke GmbH	Ford Motor Company Ltd.
Edsel-Ford-Str. 2-14	Parts Distribution Centre
50769 Cologne	Royal Oak Way South
Germany	NN11 8NT Daventry, Northants
+49 221 90-33333	United Kingdom
sdseu@ford.com	+44 1327 305 198

1.4. **Emergency telephone number**

+49 (0) 6132-84463 (GBK GmbH - 24/7)

2. SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008

Physical hazards	Flammable liquids, Category 2	H225	Highly flammable liquid and vapour.
Health hazards	Serious eye damage/eye irritation, Category 2	H319	Causes serious eye irritation.
	Specific target organ toxicity — Single exposure, Category 3, Narcosis	H336	May cause drowsiness or dizziness.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008

Hazard pictograms



Signal word	Danger
Contains	butanone; ethyl acetate; n-butyl acetate
Hazard statements	
H225	Highly flammable liquid and vapour.
H319	Causes serious eye irritation.

May cause drowsiness or dizziness.
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Avoid breathing vapours.
Wear eye protection, protective gloves
If eye irritation persists: Get medical advice/attention.
In case of fire: Use foam, extinguishing powder, carbon dioxide (CO2) to extinguish.
Repeated exposure may cause skin dryness or cracking.
Contains isocyanates. May produce an allergic reaction.
As from 24 August 2023 adequate training is required before industrial or professional use.

2.3. Other hazards

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII. This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII.

3. SECTION 3: Composition/information on ingredients

3.2. Mixtures

Chemical name	CAS- No EC- No Index No RRN	%	Classification according to Regulation (EC) No. 1272/2008	Notes
butanone	78-93-3 201-159-0 606-002-00-3 01-2119457290-43- XXXX	20 - 40	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336	substance with a Community workplace exposure limit
ethyl acetate	141-78-6 205-500-4 607-022-00-5 01-2119475103-46- XXXX	20 - 40	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336	substance with a Community workplace exposure limit
n-butyl acetate	123-86-4 204-658-1 607-025-00-1 01-2119485493-29- XXXX	5 - < 10	Flam. Liq. 3, H226 STOT SE 3, H336	
Tris(p-isocyanatophenyl) thiophosphate	4151-51-3 223-981-9 01-2119948848-16- XXXX	1 - 5	Acute Tox. 4 (Oral), H302	

Chemical name	CAS- No EC- No Index No RRN	%	Classification according to Regulation (EC) No. 1272/2008	Notes
acrylic acid	79-10-7 201-177-9 607-061-00-8 01-2119452449-31- XXXX	0,1 - < 1	Flam. Liq. 3, H226 Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation), H332 Skin Corr. 1A, H314 STOT SE 3, H335 Aquatic Acute 1, H400 Aquatic Chronic 2, H411	(1 ≤C ≤ 100) STOT SE 3, H335 substance with a Community workplace exposure limit (Note D)
4- isocyanatosulphonyltoluen e	4083-64-1 223-810-8 615-012-00-7 01-2119980050-47- XXXX	0,1 - < 1	Eye Irrit. 2, H319 STOT SE 3, H335 Skin Irrit. 2, H315 Resp. Sens. 1, H334	(5 ≤C < 100) Eye Irrit. 2, H319 (5 ≤C < 100) STOT SE 3, H335 (5 ≤C < 100) Skin Irrit. 2, H315
Benzene, 2,4- diisocyanato-1-methyl-, homopolymer	26006-20-2 607-844-4	0,1 - < 1	Eye Irrit. 2, H319 Skin Sens. 1, H317	
m-TDI oligomers, isocyanurate	938-708-5 01-2119950331-47- XXXX	0,1 - 1	Skin Sens. 1, H317	
Benzene, 1,3- diisocyanatomethyl-, homopolymer	9017-01-0	0,1 - < 1	Skin Sens. 1, H317	

Note D : Certain substances which are susceptible to spontaneous polymerisation or decomposition are generally placed on the market in a stabilised form. It is in this form that they are listed in Part 3. However, such substances are sometimes placed on the market in a non-stabilised form. In this case, the supplier must state on the label the name of the substance followed by the words 'non-stabilised'.

Full text of H-statements: see section 16

4. SECTION 4: First aid measures

4.1. Description of first aid measures

General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.
Inhalation	Remove person to fresh air and keep comfortable for breathing. Get medical attention if symptoms occur.
Skin contact:	Wash skin with plenty of water. Take off contaminated clothing and wash it before reuse. If skin irritation or rash occurs: Get medical advice/attention.
Eyes contact	Rinse immediately with plenty of water. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Ingestion	Rinse mouth thoroughly. Drink 1 or 2 glasses of water. Do NOT induce vomiting. Get medical attention if symptoms occur.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects:	May cause drowsiness or dizziness.
Symptoms/effects after skin contact	Repeated exposure may cause skin dryness or cracking.
Symptoms/effects after eye contact	Eye irritation. Conjunctivitis.

Symptoms/effects after ingestion

May cause drowsiness or dizziness.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

5. SECTION 5: Firefighting measures

5.1. Extinguishing media Suitable extinguishing media Water spray. Dry powder. Foam. Carbon dioxide. Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire. solventbased developer solutions. 5.2. Special hazards arising from the substance or mixture Fire hazard Highly flammable liquid and vapour. Hazardous combustion products During fire, gases hazardous to health may be formed. 5.3. Advice for firefighters **Firefighting instructions** Wear self-contained breathing apparatus and protective suit (see section 8). Protection during firefighting Do not attempt to take action without suitable protective equipment. Selfcontained breathing apparatus. Complete protective clothing.

6. SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	
Protective equipment	Use personal protective equipment as required.
Emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
For emergency responders	
Protective equipment	Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures	Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.
Environmental precautions	Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills in original containers for re-use. Take up liquid spill into absorbent material, e.g.: sand, earth, vermiculite.
Other information	The product is immiscible with water and will spread on the water surface. Prevent entry into waterways, sewer, basements or confined areas.

6.2.

6.4.	Reference to other sections	For further information refer to section 13.	
7. SE	CTION 7: Handling and storage		
7.1.	. Precautions for safe handling		
	Precautions for safe handling	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Flammable vapours may accumulate in the container. Use explosion-proof equipment. Wear personal protective equipment. Use only outdoors or in a well- ventilated area. Avoid breathing vapours, aerosol, dust, fume, gas, mist. Avoid contact with skin and eyes.	
	Hygiene measures	Do not eat, drink or smoke when using this product. Always wash hands after handling the product.	
7.2.	Conditions for safe storage, including any incompatibilities		
	Technical measures	Ground/bond container and receiving equipment.	
	Storage conditions	Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store locked up.	
	Storage temperature	< 25 °C	

Primer.

8. SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Specific end use(s)

EU

7.3.

Regulation	Substance	Туре	Value	
COMMISSION	ethyl acetate (141-78-6)	IOEL TWA	734 mg/m³	
DIRECTIVE (EU) 2017/164	Ethyl acetate	IOEL TWA [ppm]	200 ppm	
		IOEL STEL	1468 mg/m³	
		IOEL STEL [ppm]	400 ppm	
	acrylic acid (79-10-7)	IOEL TWA	29 mg/m ³	
	Acrylic acid; Prop-2-enoic acid	IOEL TWA [ppm]	10 ppm	
		IOEL STEL	59 mg/m³ (10)	
		IOEL STEL [ppm]	20 ppm (10)	
		Notes	(10) Grenzwert für die Kurzzeitexposition für einen Bezugszeitraum von einer Minute	
COMMISSION DIRECTIVE (EU) 2019/1831	n-butyl acetate (123-86-4) n-Butyl acetate	IOEL TWA	241 mg/m³	
		IOEL TWA [ppm]	50 ppm	
2013/1001		IOEL STEL	723 mg/m³	
		IOEL STEL [ppm]	150 ppm	
COMMISSION	butanone (78-93-3)	IOEL TWA	600 mg/m ³	
DIRECTIVE 2000/39/EC	Butanone	IOEL TWA [ppm]	200 ppm	
2000/00/20		IOEL STEL	900 mg/m³	
		IOEL STEL [ppm]	300 ppm	
United Kingdom				
Regulation	Substance	Туре	Value	
EH40/2005 (Fourth	butanone (78-93-3)	WEL TWA (OEL TWA) [1]	600 mg/m ³	
edition, 2020). HSE	Butan-2-one (methyl ethyl	WEL TWA (OEL TWA) [2] 200 ppm		
ode: Ford Internal Ref.: 195158	GB - en	R	evision date: 3/18/2021	

United Kingdom

United Kingdom					
	ketone)		WEL STEL (OEL STEL)	899 mg/m³	
			WEL STEL	300 ppm	
			Remark (WEL)	Sk (Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity)	
	ethyl acetate (141	-78-6)	WEL TWA (OEL TWA) [1]	734 mg/m³	
	Ethyl acetate		WEL TWA (OEL TWA) [2]	200 ppm	
			WEL STEL (OEL STEL)	1468 mg/m ³	
			WEL STEL	400 ppm	
	n-butyl acetate (1)	23-86-4)	WEL TWA (OEL TWA) [1] 724 mg/m ³		
	Butyl acetate	,	WEL TWA (OEL TWA) [2]	150 ppm	
			WEL STEL (OEL STEL)	966 mg/m ³	
			WEL STEL	Ū	
EU10/2005 /Thind	acrulic acid (70.44	1 7)	-	200 ppm	
EH40/2005 (Third edition, 2018). HSE	acrylic acid (79-10 Acrylic acid (Prop-2		WEL TWA (OEL TWA) [1]	29 mg/m ³	
. , -			WEL TWA (OEL TWA) [2]	10 ppm	
			WEL STEL (OEL STEL)	59 mg/m ³ STEL in relation to a 1- minute reference period	
			WEL STEL	20 ppm STEL in relation to a 1- minute reference period	
United Kingdom			_		
Regulation	Substance		Туре	Value	
EH40/2005 (Fourth edition, 2020). HSE	Carbon black (13: Carbon black	33-86-4)	WEL TWA (OEL TWA) [1]	3.5 mg/m ³	
edition, 2020). HOL	Carbon black		WEL STEL (OEL STEL)	7 mg/m³	
DNEL: Derived no effect	ct level				
No data available	T	Devite	Malaa	F	
Components	Туре	Route	Value	Form	
butanone (78-93-3)	Worker	Dermal	1161 mg/kg bodyweight/d	lay Long-term - systemic effects	
, , , , , , , , , , , , , , , , , , ,		Inhalation	600 mg/m ³	Long-term - systemic effects	
	Consumer	Oral	31 mg/kg bodyweight/day		
		Inhalation	106 mg/m ³	Long-term - systemic effects	
		Dermal	412 mg/kg bodyweight/da	Long-term - systemic effects	
ethyl acetate (141-78-6)	Worker	Inhalation	1468 mg/m³	Acute - systemic effects	
		Inhalation	1468 mg/m³	Acute - local effects	
		Dermal	63 mg/kg bodyweight/day	Long-term - systemic effects	
		Inhalation	734 mg/m ³	Long-term - systemic effects	
		Inhalation	734 mg/m ³	Long-term - local effects	
	Consumer	Inhalation	734 mg/m ³	Acute - systemic effects	
		Inhalation	734 mg/m ³	Acute - local effects	
		Oral	4.5 mg/kg bodyweight/day		
		Inhalation	367 mg/m ³	Long-term - systemic effects	
		Dermal Inhalation	37 mg/kg bodyweight/day 367 mg/m³	 Long-term - systemic effects Long-term - local effects 	
n hutul acceleta (100.00	1) \/\orker	Dormal	-		
n-butyl acetate (123-86-4	4) Worker	Dermal Inhalation	11 mg/kg bodyweight/day	-	
		Innalation	600 mg/m ³	Acute - systemic effects	

Inhalation

600 mg/m³

Acute - local effects

		Dermal	11 mg/kg bodyweight/day	Long-term - systemic effect
		Inhalation	300 mg/m ³	Long-term - systemic effects
		Inhalation	300 mg/m ³	Long-term - local effects
	Consumer	Dermal	6 mg/kg bodyweight	Acute - systemic effects
		Inhalation	300 mg/m ³	Acute - systemic effects
		Oral	2 mg/kg bodyweight	Acute - systemic effects
		Inhalation	300 mg/m ³	Acute - local effects
		Oral	2 mg/kg bodyweight/day	Long-term - systemic effects
		Inhalation	35.7 mg/m³	Long-term - systemic effects
		Dermal	6 mg/kg bodyweight/day	Long-term - systemic effects
		Inhalation	35.7 mg/m³	Long-term - local effects
acrylic acid (79-10-7)	Worker	Dermal	1 mg/cm ²	Acute - local effects
		Inhalation	30 mg/m ³	Acute - local effects
		Inhalation	30 mg/m ³	Long-term - local effects
	Consumer	Dermal	1 mg/cm ²	Acute - local effects
		Inhalation	3.6 mg/m ³	Acute - local effects
		Inhalation	3.6 mg/m ³	Long-term - local effects
4-	Worker	Dermal	0.92 mg/kg bodyweight/day	Acute - systemic effects
isocyanatosulphonyltoluene		Inhalation	3.24 mg/m ³	Long-term - systemic effects
(4083-64-1)	Consumer	Oral	0.46 mg/kg bodyweight/day	Long-term - systemic effects
		Inhalation	0.8 mg/m ³	Long-term - systemic effects
		Dermal	0.46 mg/kg bodyweight/day	Long-term - systemic effects
Tris(p-isocyanatophenyl) thiophosphate (4151-51-3)	Worker	Inhalation	0.047 mg/m ³	Long-term - local effects
m-TDI oligomers, isocyanurate	Worker	Inhalation	0.345 mg/m³	Long-term - local effects
isocyanurate				
PNEC: Predicted no effect	concentration			
•	concentration Type	Route	Value	Form
PNEC: Predicted no effect No data available Components	Туре			Form
PNEC: Predicted no effect No data available		Freshwater	55.8 mg/l	Form
PNEC: Predicted no effect No data available Components	Туре	Freshwater Seawater	55.8 mg/l 55.8 mg/l	
PNEC: Predicted no effect No data available Components	Туре	Freshwater Seawater Freshwater	55.8 mg/l 55.8 mg/l 55.8 mg/l	Intermittent release
PNEC: Predicted no effect No data available Components	Туре	Freshwater Seawater Freshwater sediment	55.8 mg/l 55.8 mg/l 55.8 mg/l 284.74 mg/kg dwt	Intermittent release Freshwater
PNEC: Predicted no effect No data available Components	Туре	Freshwater Seawater Freshwater sediment sediment	55.8 mg/l 55.8 mg/l 55.8 mg/l 284.74 mg/kg dwt 284.7 mg/kg dwt	Intermittent release
PNEC: Predicted no effect No data available Components	Туре	Freshwater Seawater Freshwater sediment sediment Soil	55.8 mg/l 55.8 mg/l 55.8 mg/l 284.74 mg/kg dwt 284.7 mg/kg dwt 22.5 mg/kg dwt	Intermittent release Freshwater Seawater
PNEC: Predicted no effect No data available Components	Туре	Freshwater Seawater Freshwater sediment sediment	55.8 mg/l 55.8 mg/l 55.8 mg/l 284.74 mg/kg dwt 284.7 mg/kg dwt	Intermittent release Freshwater
PNEC: Predicted no effect No data available Components butanone (78-93-3)	Type Not applicable	Freshwater Seawater Freshwater sediment sediment Soil Oral STP	55.8 mg/l 55.8 mg/l 284.74 mg/kg dwt 284.7 mg/kg dwt 22.5 mg/kg dwt 1000 mg/kg food 709 mg/l	Intermittent release Freshwater Seawater
PNEC: Predicted no effect No data available Components	Туре	Freshwater Seawater Freshwater sediment sediment Soil Oral STP Freshwater	55.8 mg/l 55.8 mg/l 284.74 mg/kg dwt 284.7 mg/kg dwt 284.7 mg/kg dwt 22.5 mg/kg dwt 1000 mg/kg food 709 mg/l 0.24 mg/l	Intermittent release Freshwater Seawater
PNEC: Predicted no effect No data available Components butanone (78-93-3)	Type Not applicable	Freshwater Seawater Freshwater sediment sediment Soil Oral STP Freshwater Seawater	55.8 mg/l 55.8 mg/l 55.8 mg/l 284.74 mg/kg dwt 284.7 mg/kg dwt 22.5 mg/kg dwt 1000 mg/kg food 709 mg/l 0.24 mg/l 0.024 mg/l	Intermittent release Freshwater Seawater Secondary Poisoning
PNEC: Predicted no effect No data available Components butanone (78-93-3)	Type Not applicable	Freshwater Seawater Freshwater sediment sediment Soil Oral STP Freshwater Seawater Freshwater	55.8 mg/l 55.8 mg/l 284.74 mg/kg dwt 284.7 mg/kg dwt 22.5 mg/kg dwt 1000 mg/kg food 709 mg/l 0.24 mg/l 0.024 mg/l 1.65 mg/l	Intermittent release Freshwater Seawater Secondary Poisoning Intermittent release
PNEC: Predicted no effect No data available Components butanone (78-93-3)	Type Not applicable	Freshwater Seawater Freshwater sediment Soil Oral STP Freshwater Seawater Freshwater sediment	55.8 mg/l 55.8 mg/l 284.74 mg/kg dwt 284.7 mg/kg dwt 22.5 mg/kg dwt 1000 mg/kg food 709 mg/l 0.24 mg/l 0.024 mg/l 1.65 mg/l 1.15 mg/kg dwt	Intermittent release Freshwater Seawater Secondary Poisoning Intermittent release Freshwater
PNEC: Predicted no effect No data available Components butanone (78-93-3)	Type Not applicable	Freshwater Seawater Freshwater sediment Soil Oral STP Freshwater Seawater Freshwater sediment sediment	55.8 mg/l 55.8 mg/l 284.74 mg/kg dwt 284.7 mg/kg dwt 22.5 mg/kg dwt 1000 mg/kg food 709 mg/l 0.24 mg/l 0.024 mg/l 1.65 mg/l 1.15 mg/kg dwt 0.115 mg/kg dwt	Intermittent release Freshwater Seawater Secondary Poisoning Intermittent release
PNEC: Predicted no effect No data available Components butanone (78-93-3)	Type Not applicable	Freshwater Seawater Freshwater sediment Soil Oral STP Freshwater Seawater Freshwater sediment sediment Soil	55.8 mg/l 55.8 mg/l 55.8 mg/l 284.74 mg/kg dwt 284.7 mg/kg dwt 22.5 mg/kg dwt 1000 mg/kg food 709 mg/l 0.24 mg/l 0.024 mg/l 1.65 mg/l 1.15 mg/kg dwt 0.115 mg/kg dwt 0.148 mg/kg dwt	Intermittent release Freshwater Seawater Secondary Poisoning Intermittent release Freshwater Seawater
PNEC: Predicted no effect No data available Components butanone (78-93-3)	Type Not applicable	Freshwater Seawater Freshwater sediment Soil Oral STP Freshwater Seawater Freshwater sediment sediment	55.8 mg/l 55.8 mg/l 284.74 mg/kg dwt 284.7 mg/kg dwt 22.5 mg/kg dwt 1000 mg/kg food 709 mg/l 0.24 mg/l 0.024 mg/l 1.65 mg/l 1.15 mg/kg dwt 0.115 mg/kg dwt	Intermittent release Freshwater Seawater Secondary Poisoning Intermittent release Freshwater

Product	code: Ford Internal Ref.: 195158		GB - en	R	evision date: 3/18/2021 8/17
	Material Perm	eation	Thickness (n	•	
	Hand protection		application. S	pecial working conditions, lil the test conditions, can redu	supplied product and the stated ke heat or mechanical strain, which ce the protective effect provided by the
	Skin protection		Salety yidsse	S WILL SIDE SHIEIUS. EN 100.	
	Eye protection	ures, such as pe	•	s with side shields. EN 166.	
	Materials for protective clo Individual protection meas	-	Wear suitable	hed, maintain airborne level: protective clothing. tive equipment (PPF)	s to an acceptable level
	Appropriate engineering co	ontrois	Ventilation rat enclosures, lo airborne level	tes should be matched to co ocal exhaust ventilation, or o s below recommended expo	changes per hour) should be used. Inditions. If applicable, use process ther engineering controls to maintain osure limits. If exposure limits have not
8.2.	Exposure controls	ntrolo	Good gamera	ventilation (tuniacily 10 -:	abangoe nor hour) should be used
0 7	Exposuro controlo			Ū	
			STP	0.1 mg/l	
			Soil	658 mg/kg dwt	-
			sediment	330 mg/kg dwt	Seawater
			sediment	3302 mg/kg dwt	Freshwater
			Freshwater	0.1 mg/l	Intermittent release
	isocyanurate		Seawater	0.01 mg/l	
	m-TDI oligomers,	Not applicable	Freshwater	0.1 mg/l	
			Soil STP	510 mg/kg dwt 100 mg/l	
			sediment	155 mg/kg dwt 510 mg/kg dwt	Seawater
			sediment	2557 mg/kg dwt	Freshwater
			Freshwater	1 mg/l 2557 mg/kg dut	Intermittent release
	(101-01-0)		Seawater	0.01 mg/l	
	Tris(p-isocyanatophenyl) thiophosphate (4151-51-3)	Not applicable	Freshwater	0.1 mg/l	
			STP	0.4 mg/l	
			Soil	0.017 mg/kg dwt	
			sediment	0.017 mg/kg dwt	Seawater
			sediment	0.172 mg/kg dwt	Freshwater
	(4083-64-1)		Freshwater	0.3 mg/l	Intermittent release
	4- isocyanatosulphonyltoluene	Not applicable	Freshwater Seawater	0.03 mg/l 0.003 mg/l	
			STP	0.9 mg/l	Secondary Folsoning
			Oral	0.03 g/kg food	Secondary Poisoning
			Soil	0.002 mg/kg dwt 1 mg/kg dwt	Seawaler
			sediment sediment	0.024 mg/kg dwt	Freshwater Seawater
			Freshwater	0.001 mg/l	Intermittent release
			Seawater	0 mg/l	
	acrylic acid (79-10-7)	Not applicable	Freshwater	0.003 mg/l	
			STP	35.6 mg/l	
			Soil	0.09 mg/kg dwt	Councien
			sediment	0.098 mg/kg dwt	Seawater
			sediment	U 981 ma/ka awt	FIASOWAIAC
			Freshwater	0.36 mg/l 0.981 mg/kg dwt	Intermittent release Freshwater

Butyl rubber	rubber 240 - 479 minutes		7 Glove recommendation: Butoject® 898 (Kächele-Cama GmbH, source of supply see www.kcl.de) or comparabl product.				
In case of splash 240 - 479 minutes contact: Butyl rubber		0.7		Glove recommendation: Butoject® 898 (Kächele-Cama GmbH, source of supply see www.kcl.de) or comparable product.			
Other protective	measures	handling the	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.				
Respiratory protecti	on	In case of ins	ufficient ventilation, wear s	uitable respiratory equipment			
Device	Filter	type	Condition	Comments			
Aerosol mask	ABEK	-P2		EN 14387			
Skin and body prote	ection	Wear suitable	Wear suitable protective clothing, EN 14605, EN ISO 13982				
Thermal hazard prot	tection	Wear approp	Wear appropriate thermal protective clothing, when necessary.				
Environmental expo	sure controls	Inform appropropropropropropropropropropropropro	Inform appropriate managerial or supervisory personnel of all environmental releases.				

9. SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

	Physical state	Liquid
	Colour	Black.
	Odour	solvents-like.
	Odour threshold	No data available
	рН	No data available
	Relative evaporation rate (butylacetate=1)	No data available
	Melting point	Not applicable
	Freezing point	No data available
	Boiling point	77 °C
	Flash point	-7 °C Closed cup
	Auto-ignition temperature	No data available
	Decomposition temperature	No data available
	Flammability (solid, gas)	Not applicable
	Vapour pressure	470 mbar @ 55°C
	Relative vapour density at 20 °C	No data available
	Relative density	No data available
	Density	0.98 g/cm³ @ 20°C
	Solubility	Moderately soluble in water.
	Log Pow	No data available
	Viscosity, kinematic	No data available
	Viscosity, dynamic	5 – 14 mPa·s @ 23°C
	Explosive properties	No data available
	Oxidising properties	No data available
	Explosive limits	No data available
9.2.	Other information	
	VOC (EU)	66.4 %
10. SI	ECTION 10: Stability and reactivity	
10.1.	Reactivity	Highly flammable liquid and vapour. Reacts with : Water. Alcohol. Amines. This product may react with oxidizing agents. Reacts with water, generates gases or heat and overpressure : rupture containers.

		neat and overpressure : rupture containers.
10.2.	Chemical stability	Stable under normal conditions.

10.3.	Possibility of hazardous reactions	No dangerous reactions known under normal conditions of use.
10.4.	Conditions to avoid	Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition. humidity.
10.5.	Incompatible materials	Water. Amines. alcohols. Strong oxidizing agent.
10.6.	Hazardous decomposition products	During fire, gases hazardous to health may be formed. Isocyanates. On contact with humidity, releases: Carbon dioxide. pressure rise and possible bursting of container.

11. SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity Based on available data, the classification criteria are not met.								
Mixture								
Name	Method	Туре	Exposure route	Value	Unit	Species	Remarks	
Primer All-in-One	(calculated value)	ATE	oral	> 2000	mg/kg			
Substance								
Name	Method	Туре	Exposure route	Value	Unit	Species	Remarks	
acrylic acid (79-10-7)		LD50	oral	1500	mg/kg	rat		
		ATE	Inhalation	11	mg/l/4h		vapours	
	(OECD 402 method)	LD50	Dermal	> 2000	mg/kg	rabbit		
Tris(p- isocyanatophenyl)	(OECD 423 method)	LD50	oral	> 675	mg/kg	rat		
thiophosphate (4151- 51-3)	(OECD 403 method)	LC50	Inhalation	> 5.721	mg/l/4h	rat	aerosol	
Skin corrosion/irritatio	on		Based on available	data, the cl	assificatior	n criteria are r	not met.	
Serious eye damage/in	rritation		Causes serious eye irritation.					
Respiratory or skin se	ensitisation		Based on available data, the classification criteria are not met.					
Additional information	n		May cause an allergic skin reaction					
Germ cell mutagenicit	t y		Based on available data, the classification criteria are not met					
Carcinogenicity			Based on available data, the classification criteria are not met					
Reproductive toxicity			Based on available data, the classification criteria are not met					
STOT-single exposure			May cause drowsiness or dizziness.					
STOT-repeated exposure			Based on available data, the classification criteria are not met					
Aspiration hazard			Based on available data, the classification criteria are not met					
Potential adverse hum and symptoms	nan health effe	cts	Exposure may caus	e temporar	y irritation,	redness, or d	liscomfort. Headache.	

12. SECTION 12: Ecological information

12.1. Toxicity

Ecology - general

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Hazardous to the aquatic environment, short-term (acute)

Substance / Product	Trophic level	Species	Туре	Value	Duration	Remarks	
acrylic acid (79-10-7)	Fish	Oncorhync hus mykiss (Rainbow trout)	LC50	27 mg/l	96h	EPA OTS 797.1400	
	algae	Desmodes	EC50	0,13 mg/l	72 h		
Product code: Ford Internal Ref.: 195158		GB - en			Revision dat	e: 3/18/2021	10/17

mus
subspicatu
s (previous
name:
Scenedes
mus
subspicatu
s)

Hazardous to the aquatic environment, long-term (chronic)

	Hazardous to the aqua Substance / Product	Trophic level	Species	Туре	Value	Duration	Remarks
	acrylic acid (79-10-7)	algae	Desmodes mus subspicatu s (previous name: Scenedes mus subspicatu s)		0,04 mg/l	72 h	
		aquatic invertebrates	Daphnia magna	NOEC	3,8 mg/l	21 d	
12.2.	Persistence and dec	radability					
	No additional informatio	n available.					
12.3.	Bioaccumulative po	tential					
	n-butyl acetate (123-86	5-4)					
	Log Pow		1.78				
12.4.	Mobility in soil						
	No additional informatio	n available.					
12.5.	Results of PBT and	vPvB assessme	nt				
	Primer All-in-One						
	This substance/mixture	does not meet the I	PBT criteria of	REACH re	egulation, a	nnex XIII.	
	This substance/mixture	does not meet the	vPvB criteria o	f REACH I	regulation, a	annex XIII.	
12.6.	Other adverse effect	ls					
	Other adverse effects		ozone cre		ential, endo		ozone depletion, photochemical n, global warming potential) are
13. S	ECTION 13: Disposa	al consideration	ns				
13.1.	Waste treatment me	thods					
	Regional legislation (v	vaste)	its contain	ner must b	e disposed		product residues. This material and anner (see: Disposal instructions). ns.
	Waste treatment meth	ods	site. Do n contamin	ot allow th ate ponds, of contents	is material waterways	to drain into se or ditches wit	tainers at licensed waste disposal ewers/water supplies. Do not th chemical or used container. with licensed collector's sorting
	Product/Packaging dis recommendations	sposal	after cont	ainer is en	nptied. Emp		residue, follow label warnings even should be taken for recycling, egulation.
	Additional information	I		•	s may accur egulations.	mulate in the c	container. Dispose in accordance
	European List of Wast	e (LoW) code					

	The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
08 04 09*	waste adhesives and sealants containing organic solvents or other dangerous substances
15 01 10*	packaging containing residues of or contaminated by dangerous substances

14. SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

14.1.	UN number	
	UN-No. (ADR)	1139
	UN-No. (IMDG)	1139
	UN-No. (IATA)	1139
	UN-No. (ADN)	1139
	UN-No. (RID)	1139
14.2.	UN proper shipping name	
	Proper Shipping Name (ADR)	COATING SOLUTION
	Proper Shipping Name (IMDG)	COATING SOLUTION
	Proper Shipping Name (IATA)	Coating solution
	Proper Shipping Name (ADN)	COATING SOLUTION
	Proper Shipping Name (RID)	COATING SOLUTION
14.3.	Transport hazard class(es)	
	ADR	
	Transport hazard class(es) (ADR)	3
	Danger labels (ADR)	3
	IMDG	2
	Transport hazard class(es) (IMDG)	3
	Danger labels (IMDG)	3
	ΙΑΤΑ	
	Transport hazard class(es) (IATA)	3
	Hazard labels (IATA)	3
	ADN	2
	Transport hazard class(es) (ADN)	3 3
	Danger labels (ADN)	3
	RID	
	Transport hazard class(es) (RID)	3
	Danger labels (RID)	3
14.4.	Packing group	
	Packing group (ADR)	II
	Packing group (IMDG)	II
	Packing group (IATA)	II
	Packing group (ADN)	II
	Packing group (RID)	II

14.5.	Environmental hazards	
14.3.		N
	Dangerous for the environment	No
	Marine pollutant	No
	Other information	No supplementary information available.
14.6.	Special precautions for user	
	Overland transport	
		F1
	Classification code (ADR) Special provisions (ADR)	640D
	Limited quantities (ADR)	5
	Packing instructions (ADR)	P001, IBC02, R001
	Hazard identification number (Kemler No.)	
	Tunnel restriction code (ADR)	D/E
	Transport by sea	
	Limited quantities (IMDG)	5 L
	Packing instructions (IMDG)	P001
	EmS-No. (Fire)	F-E
	EmS-No. (Spillage)	S-E
	Stowage category (IMDG)	В
	Air transport	
	PCA Excepted quantities (IATA)	E2
	PCA Limited quantities (IATA)	Y341
	PCA limited quantity max net quantity (IATA)	1L
	PCA packing instructions (IATA)	353
	PCA max net quantity (IATA)	5L
	CAO packing instructions (IATA)	364
	CAO max net quantity (IATA)	60L
	Special provisions (IATA)	A3
	ERG code (IATA)	3L
	Inland waterway transport	
	Classification code (ADN)	F1
	Special provisions (ADN)	640D
	Limited quantities (ADN)	5 L
	Rail transport	
	Classification code (RID)	F1
	Special provisions (RID)	640D
	Limited quantities (RID)	5L
	Packing instructions (RID)	P001, IBC02, R001
	Hazard identification number (RID)	33

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

15. SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU-Regulations

The following restrictions are applicable according to Annex XVII of the REACH Regulation (EC) No 1907/2006

butanone ; ethyl acetate ; n-butyl acetate ; acrylic acid ; 4-isocyanatosulphonyltoluene	3. Liquid substances or mixtures which are regarded as dangerous in accordance with Directive 1999/45/EC or are fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008
Primer All-in-One ; butanone ; ethyl acetate ; n-butyl acetate ; acrylic acid	3(a) Substances or mixtures fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008: Hazard classes 2.1 to 2.4, 2.6 and 2.7, 2.8 types A and B, 2.9, 2.10, 2.12, 2.13 categories 1 and 2, 2.14 categories 1 and 2, 2.15 types A to F
Primer All-in-One ; butanone ; ethyl acetate ; acrylic acid ; 4-isocyanatosulphonyltoluene ; Benzene, 2,4-diisocyanato-1-methyl-, homopolymer	3(b) Substances or mixtures fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008: Hazard classes 3.1 to 3.6, 3.7 adverse effects on sexual function and fertility or on development, 3.8 effects other than narcotic effects, 3.9 and 3.10
acrylic acid	3(c) Substances or mixtures fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008: Hazard class 4.1
butanone ; ethyl acetate ; n-butyl acetate ; acrylic acid	40. Substances classified as flammable gases category 1 or 2, flammable liquids categories 1, 2 or 3, flammable solids category 1 or 2, substances and mixtures which, in contact with water, emit flammable gases, category 1, 2 or 3, pyrophoric liquids category 1 or pyrophoric solids category 1, regardless of whether they appear in Part 3 of Annex VI to Regulation (EC) No 1272/2008 or not.
Contains no substance on the REACH candida	ate list

Contains no substance on the REACH candidate list Contains no REACH Annex XIV substances

VOC (EU) Other information, restriction and prohibition regulations	66.4 % Directive 94/33/EC on the protection of young people at work, as amended. Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work, as amended. Directive 92/85/EEC on the safety and health of pregnant workers and workers who have recently given birth or are breastfeeding as amended. For details, refer to section 3 and 8.
Seveso Information	P5b FLAMMABLE LIQUIDS — Flammable liquids Category 2 or 3 where particular processing conditions, such as high pressure or high temperature, may create major-accident hazards, or — Other liquids with a flash point ≤ 60 °C where particular processing conditions, such as high pressure or high temperature, may create major- accident hazards
National regulations	

No additional information available.

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

16. SECTION 16: Other information

ndication of changes		
Label elements.		
Abbreviations and acro	onyms	
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways	
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road	
AGW	Occupational exposure limit value	
ATE	Acute Toxicity Estimate according to Regulation (EC) 1272/2008 (CLP)	
BAM	Federal Institute for Materials Research and Testing, Germany	
ЗАТ	Maximum permissible concentration of biological working substances.	
BCF	Bio-concentration factor.	
BLV	Biological limit values	
BLV	Biological limit values (BGW, Austria)	

BMGV	Biological Monitoring Guidance Value (EH40,UK).
BOD5	Biochemical oxygen demand within 5 days
BOD	Biochemical oxygen demand
bw	Body weight.
calcd.	Calculated
CAS	Chemical Abstract Service.
CEN	European Committee for Standardization
CESIO	European Committee on Organic Surfactants and their Intermediates.
COD	Chemical oxygen demand
CLP	Classification, Labeling and Packaging REGULATION (EC) No 1272/2008 on classification, labeling and packaging of substances and mixtures.
CMR	Carcinogenic, Mutagenic or Reproduction Toxic Substances
CSA	Chemical safety assessment
CSR	Chemical Safety Report.
DMEL	Derived Minimum Effect Level.
DNEL	Derived no effect level
EAC	European waste catalogue
EC	European community
EC50	Effective concentration
EINECS	European Inventory of Existing Commercial Chemical Substances.
ELINCS	European List of Notified Chemical Substances.
EN	European norm.
ERC	ERC (Environmental Release category)
EU	European Union
GLP	Good Laboratory Practice.
GHS	Globally Harmonized System of Classification and Labeling of Chemicals.
GW/VL	Occupational exposure limit value.
GW-kw/VL-cd	Occupational exposure limit value - short term.
GW-M/VL-M	Occupational exposure limit value – "Ceiling".
IATA	International Air Transport Association
IBC code	International Bulk Chemical (Code) (International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk).
ICAO	International Civil Aviation Organization
IC50	Inhibition Concentration 50%.
IECSC	Inventory of Existing Chemical Substances in China.
IMDG	International Maritime Dangerous Goods
ISO	International Standards Organization.
IUPAC	International Union of Pure and Applied Chemistry
LC50	Lethal Concentration 50%.
LCLo	Lowest published lethal concentration.
LD50	Lethal Dose 50%.
LOAEL	Lowest Observed Adverse Effect Level
LOEC	Lowest observable effect concentration.
LOEL	Lowest observable effect level.
LQ	Limited quantities
TRK-Kzw	Threshold limit value - Short-term exposure limit / Technical reference concentration - short- time value, Austria.

MAK-Mow	Maximum allowable workplace concentration – instantaneous value, Austria.	
MAK-Tmw, TRK-Tmw	Maximum allowable workplace concentration – daily mean value / Technical standard	
	concentration – daily mean value, Austria.	
MAK	Threshold limit values Germany.	
MARPOL	International Convention for the Prevention of Pollution from Ships.	
NOAEC	No-Observed Adverse Effect Concentration	
NOAEL	No-Observed Adverse Effect Level	
NOEC	No-Observed Effect Concentration	
NOEL	no-observed-effect level	
OECD	Organisation for Economic Co-operation and Development	
OEL	Occupational Exposure Limits	
PBT	Persistent Bioaccumulative Toxic	
PC (Chemical product category)	PC (Chemical product category)	
PNEC	Predicted No-Effect Concentration	
POCP	Photochemical ozone creation potential.	
POP	Persistent Organic Pollutants	
PPE	Personal protective equipment	
Process category	Process category	
REACH	Registration, Evaluation and Authorization of Chemicals (REGULATION (EC) No 1907/2006 concerning Registration, Evaluation Authorization and Restriction of Chemicals).	
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail	
SCL	Specific concentration limit.	
STEL	Short-term Exposure Limit	
STP	Sewage treatment plant	
SU (Sector of use)	SU (Sector of use)	
SVHC	Substance of Very High Concern.	
TLV	Threshold Limit Value	
TRGS	Technical Rules for Hazardous Substances (German Standard).	
TWA	Time Weighted Average	
UVCB	Substances of Unknown or Variable composition, Complex reaction products or Biological materials	
VbF	Ordinance on Flammable Liquids, Austria	
VOC	Volatile organic compounds	
vPvB	Very Persistent and Very Bioaccumulative	
WEL-TWA	Workplace Exposure Limit-Long term exposure limit (8-hour TWA(=time weighted average)reference period).	
WEL-STEL	Workplace Exposure Limit-Short term exposure limit (15-minute reference period).	
Data sources	REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.	
Training advice	Normal use of this product shall imply use in accordance with the instructions on the packaging	
Full text of H- and EUH-state	ments	
Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4.	
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4.	
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4.	
Aquatic Acute 1	Hazardous to the aquatic environment — Acute Hazard, Category 1.	

Aquatic Chronic 2	Hazardous to the aquatic environment — Chronic Hazard, Category 2.		
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2.		
Flam. Liq. 2	Flammable liquids, Category 2.		
Flam. Liq. 3	Flammable liquids, Category 3.		
Resp. Sens. 1	Respiratory se	ensitisation, Category 1.	
Skin Corr. 1A	Skin corrosion	v/irritation, Category 1, Sub-Category 1A.	
Skin Irrit. 2	Skin corrosion	//irritation, Category 2.	
Skin Sens. 1	Skin sensitisa	tion, Category 1.	
STOT SE 3	Specific target	t organ toxicity — Single exposure, Category 3, Narcosis.	
STOT SE 3	Specific target	t organ toxicity — Single exposure, Category 3, Respiratory tract irritation.	
H225	Highly flammable liquid and vapour.		
H226	Flammable liquid and vapour.		
H302	Harmful if swallowed		
H312	Harmful in contact with skin		
H314	Causes severe skin burns and eye damage		
H315	Causes skin irritation		
H317	May cause an allergic skin reaction		
H319	Causes serious eye irritation		
H332	Harmful if inhaled		
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled		
H335	May cause respiratory irritation		
H336	May cause drowsiness or dizziness		
H400	Very toxic to aquatic life		
H411	Toxic to aquatic life with long lasting effects		
EUH066	Repeated exposure may cause skin dryness or cracking		
EUH204	Contains isocyanates. May produce an allergic reaction		
Classification and procedure [CLP]	used to derive	the classification for mixtures according to Regulation (EC) 1272/2008	
Flam. Liq. 2	H225	Expert judgment	
Eye Irrit. 2	H319	Calculation method	
STOT SE 3	H336	Calculation method	

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

Attachment to the Safety Data Sheet



Product Name:	Primer All-in-One	
Ford Int. Ref. No.:	195158	REVISION DATE: 18.03.2021
Involved Products	:	
Finiscode	Part number	Container Size:
. 1	FU7J M2G314 AA	10 ml
Part of Kit:		
2 053 958	FU7J T03863 AB	Windscreen Adhesive Kit – 1 Component H1-310
2 053 960	FU7J T03863 CB	Windscreen Adhesive Kit – 1 Component H1-400
2 053 962	FU7J T03863 EB	Windscreen Adhesive Kit – 2 Component H2